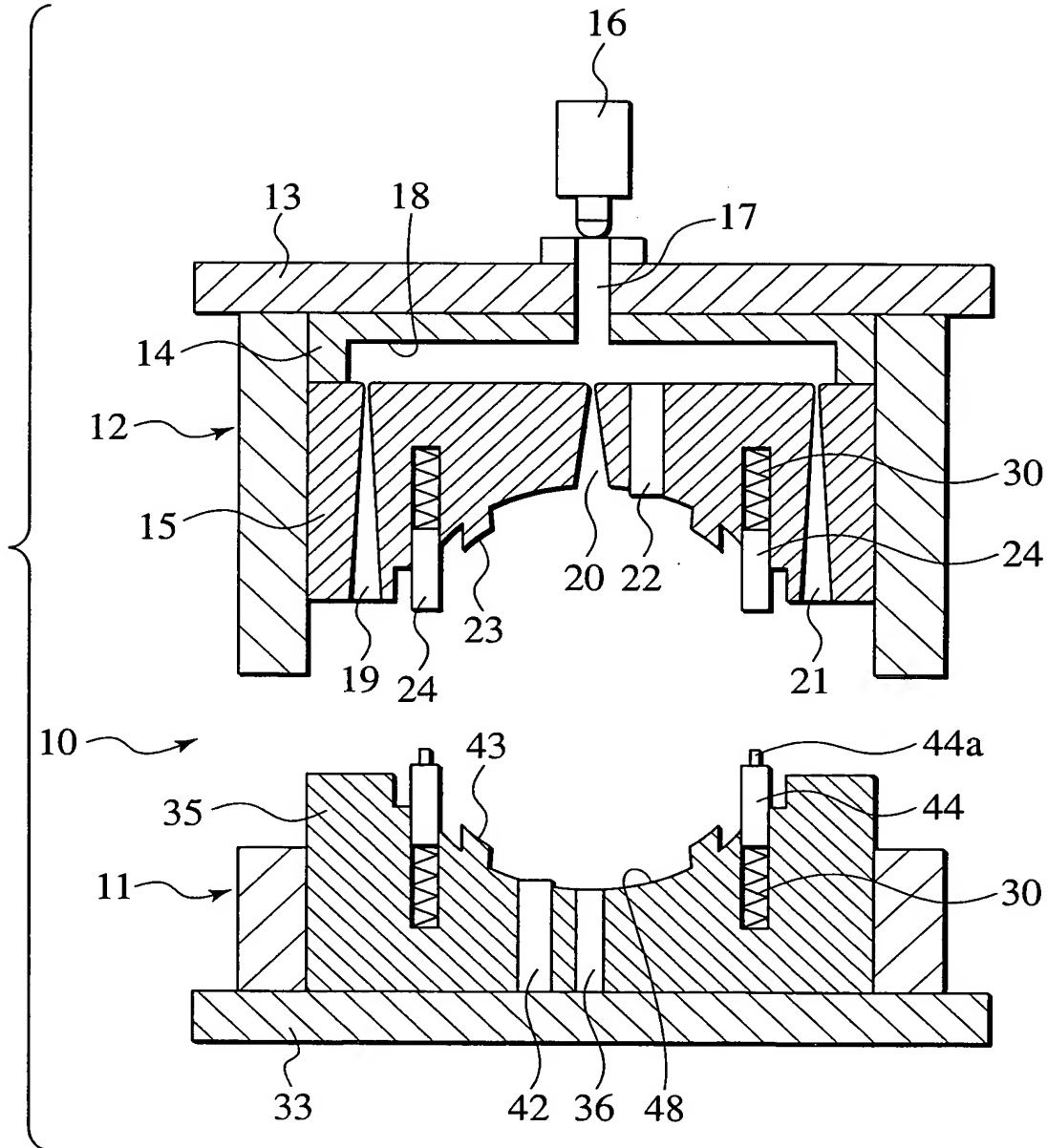
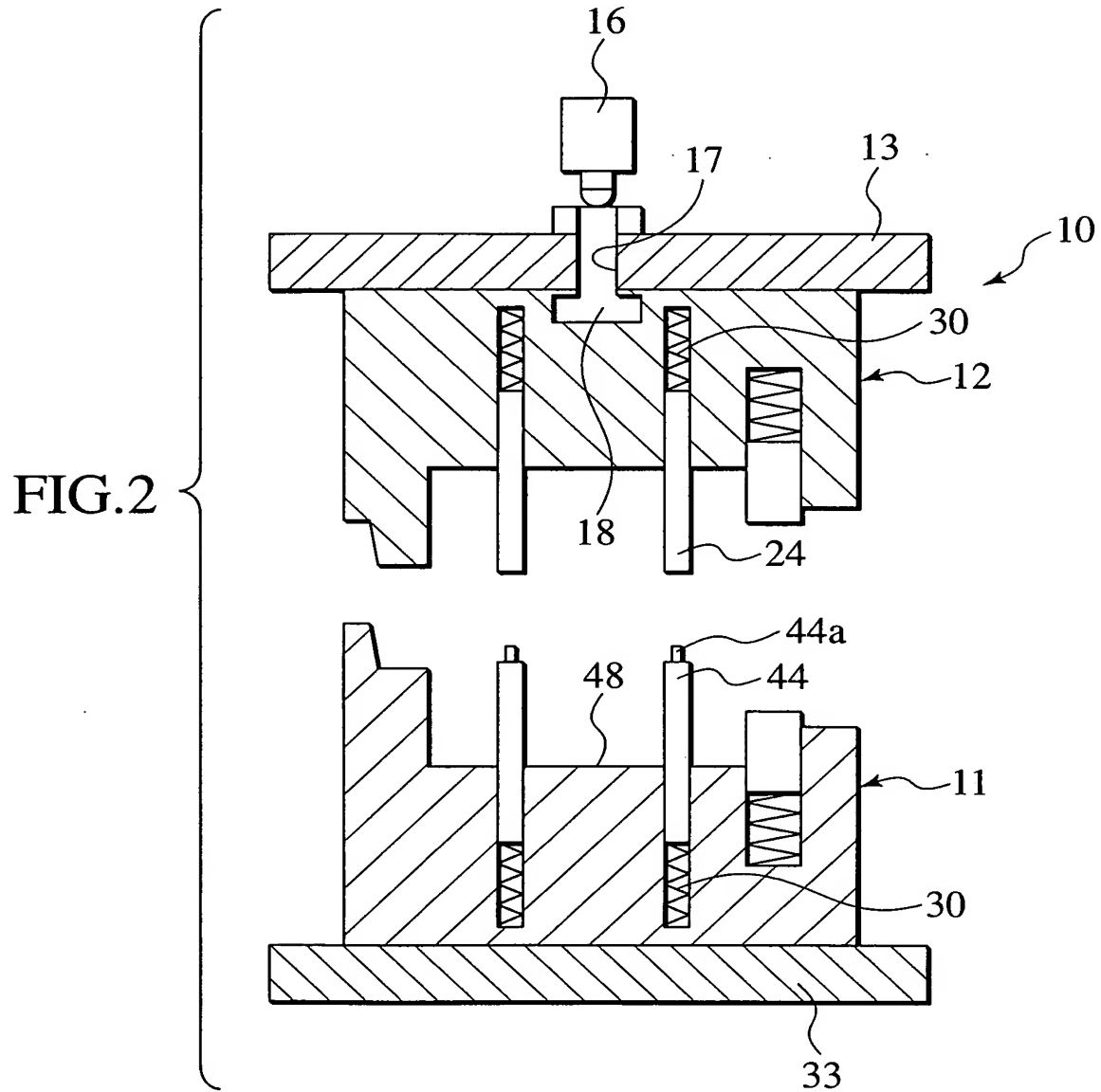


FIG.1

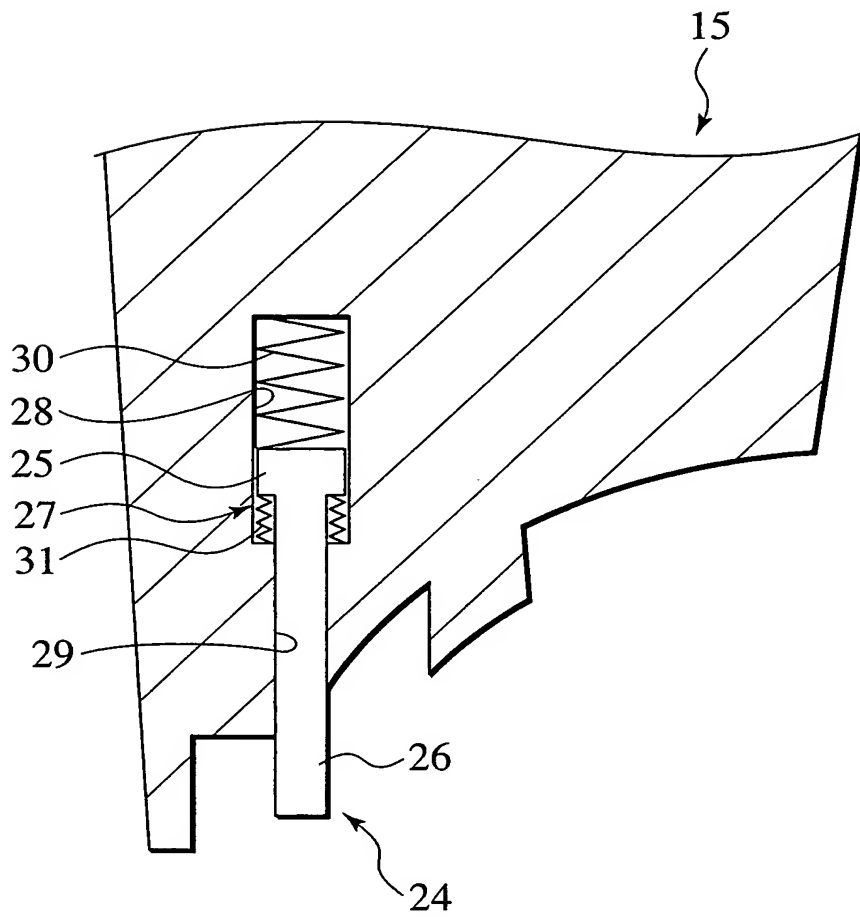


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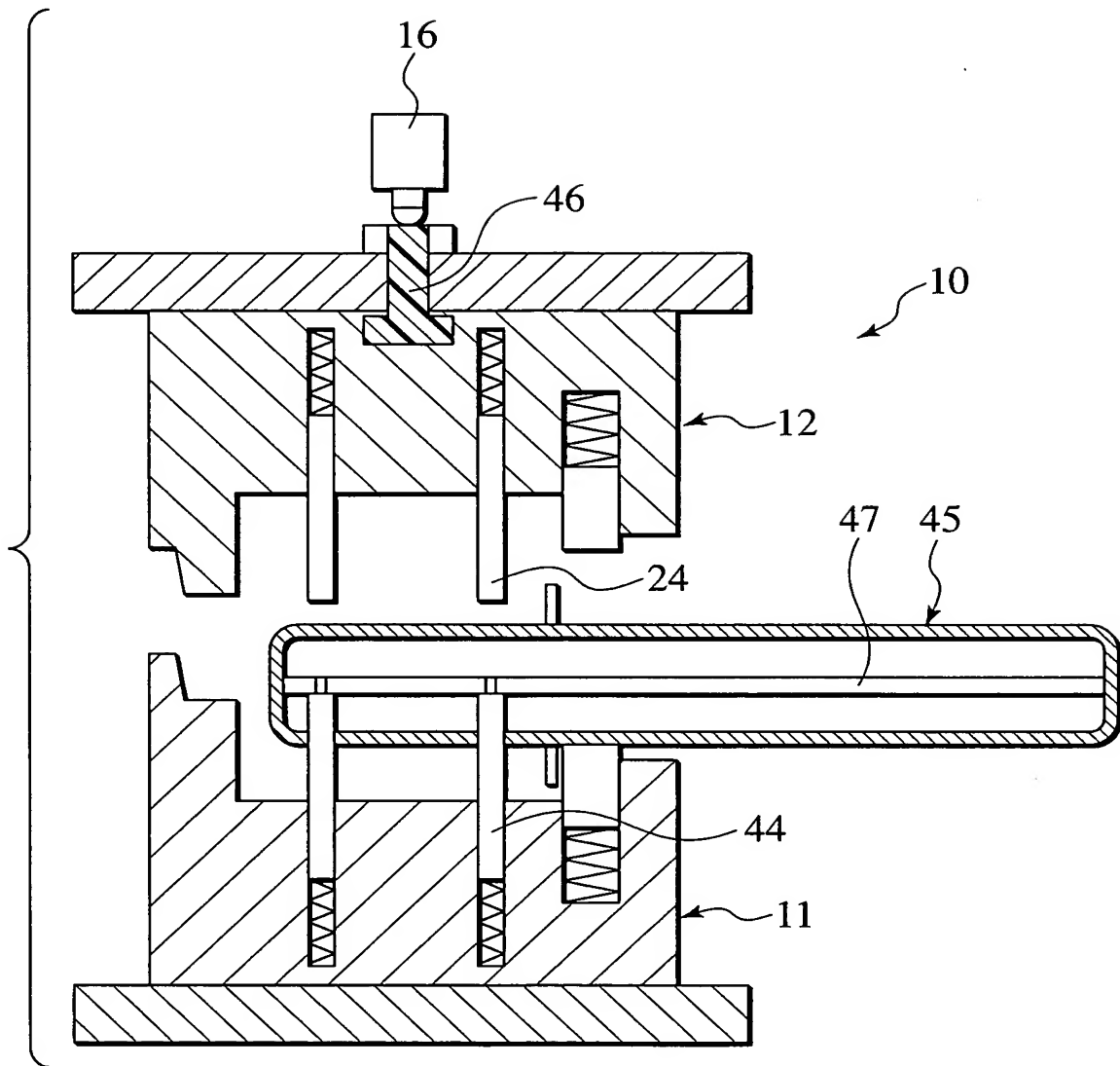
FIG.3



A cross-sectional view of a mold assembly 10. The assembly includes a top plate 12 and a bottom plate 11. A central cavity 45 is formed between them. A plunger 16 is positioned above the cavity, connected to a piston 17. The piston is surrounded by a seal 18. The cavity is lined with a material 46. The bottom plate 11 has a central opening 44. The entire assembly is mounted on a base 48. Various other components are labeled with numbers 24, 30, 47, and 48.

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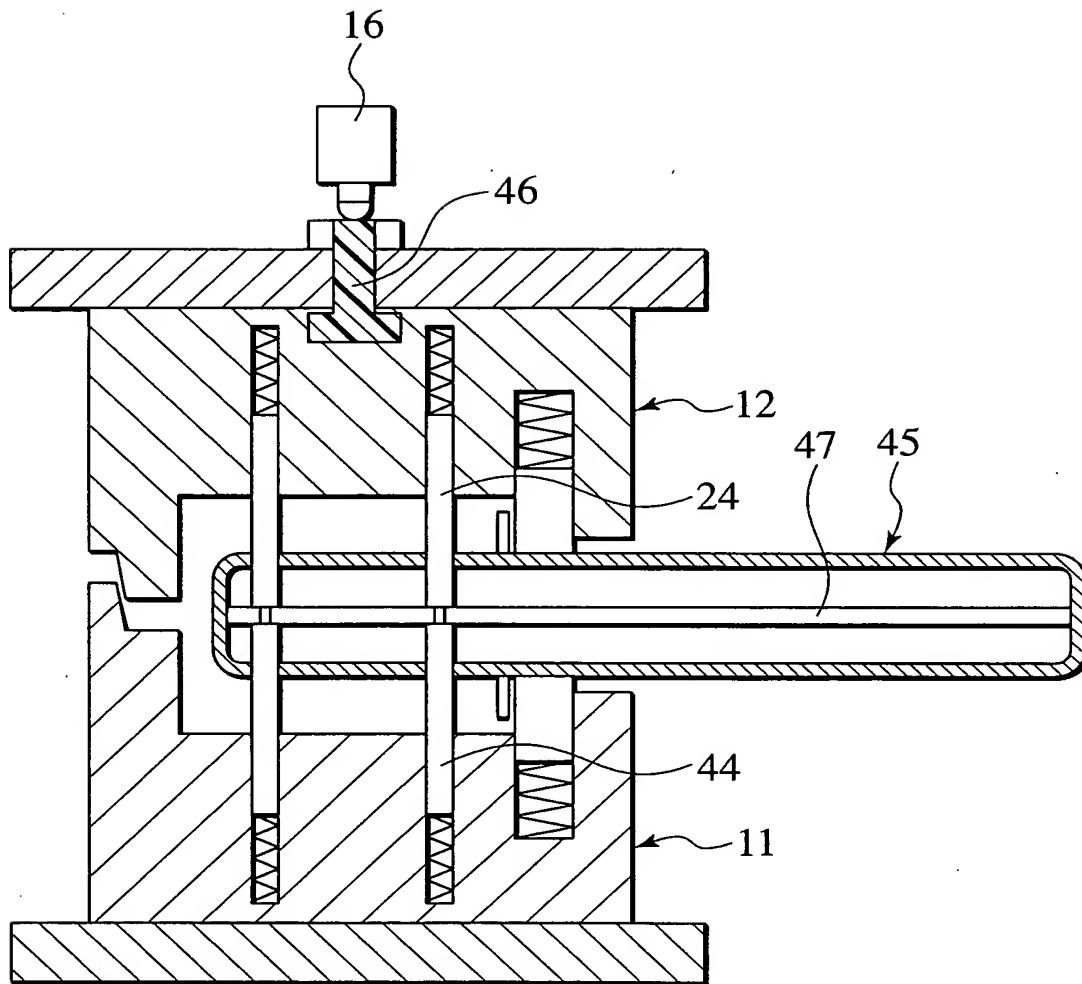
FIG.5





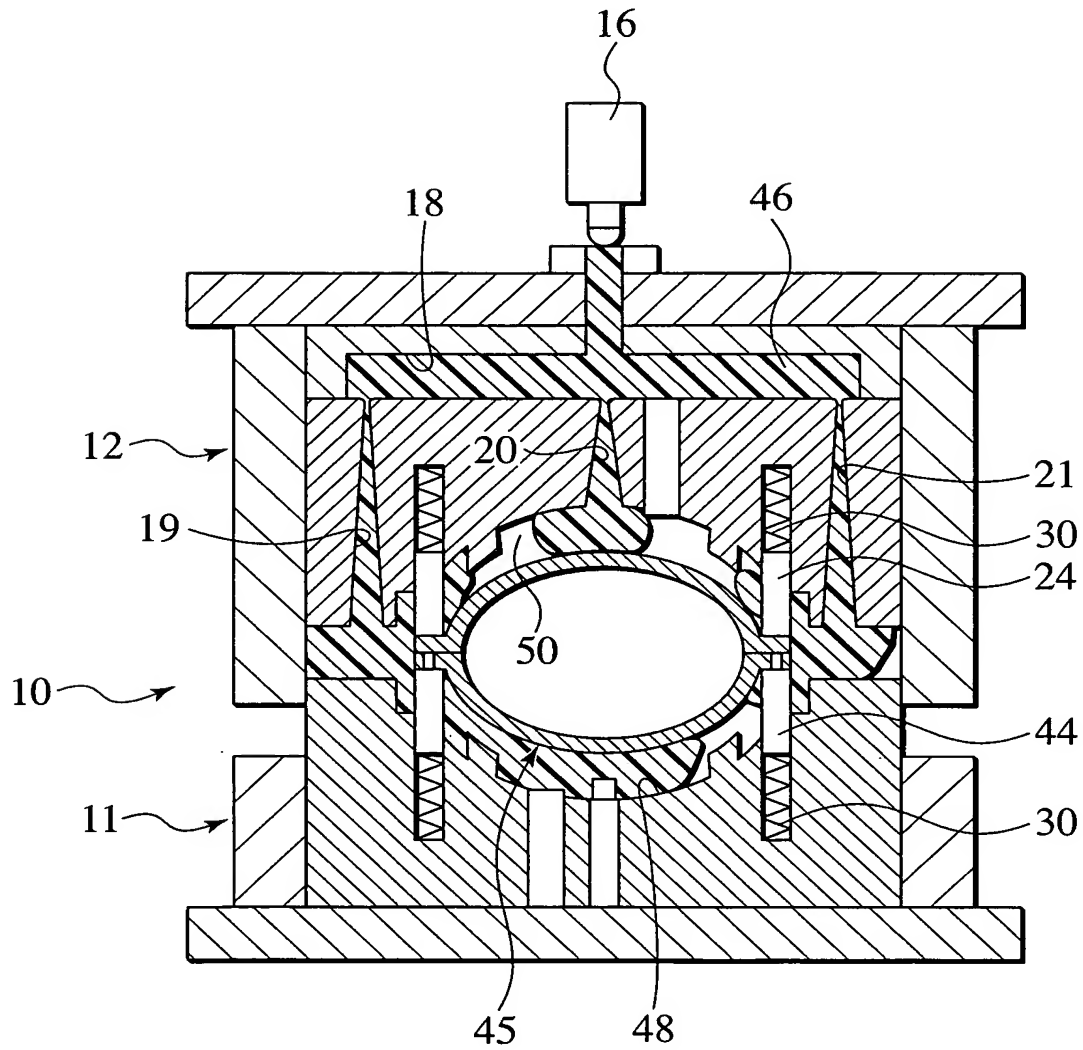
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FIG. 7



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FIG.8





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FIG. 9

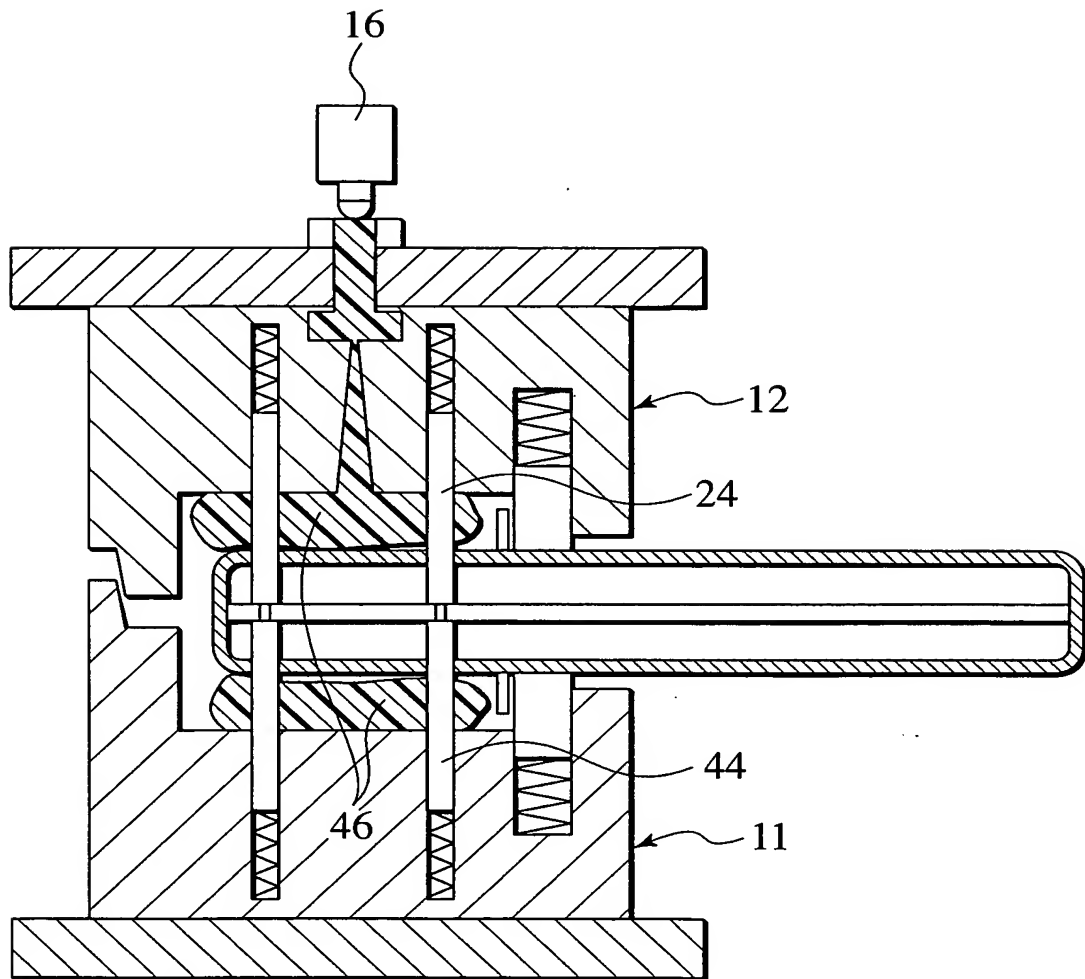
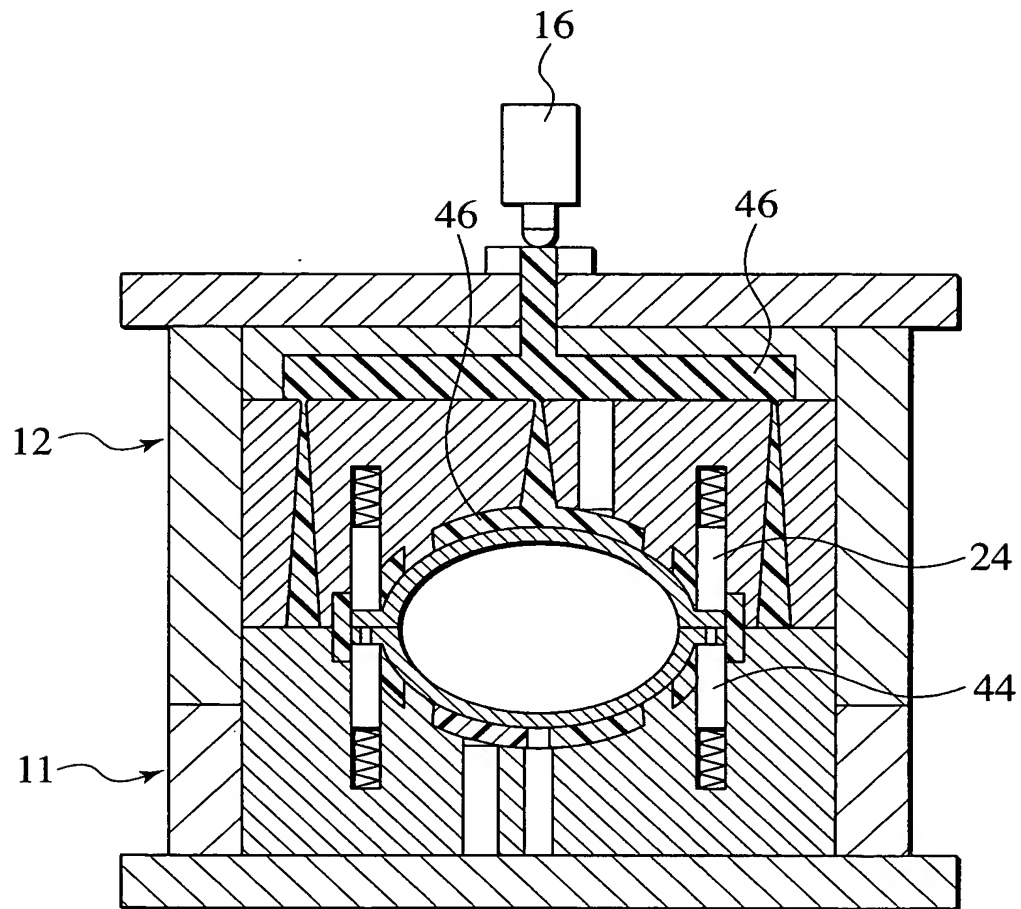
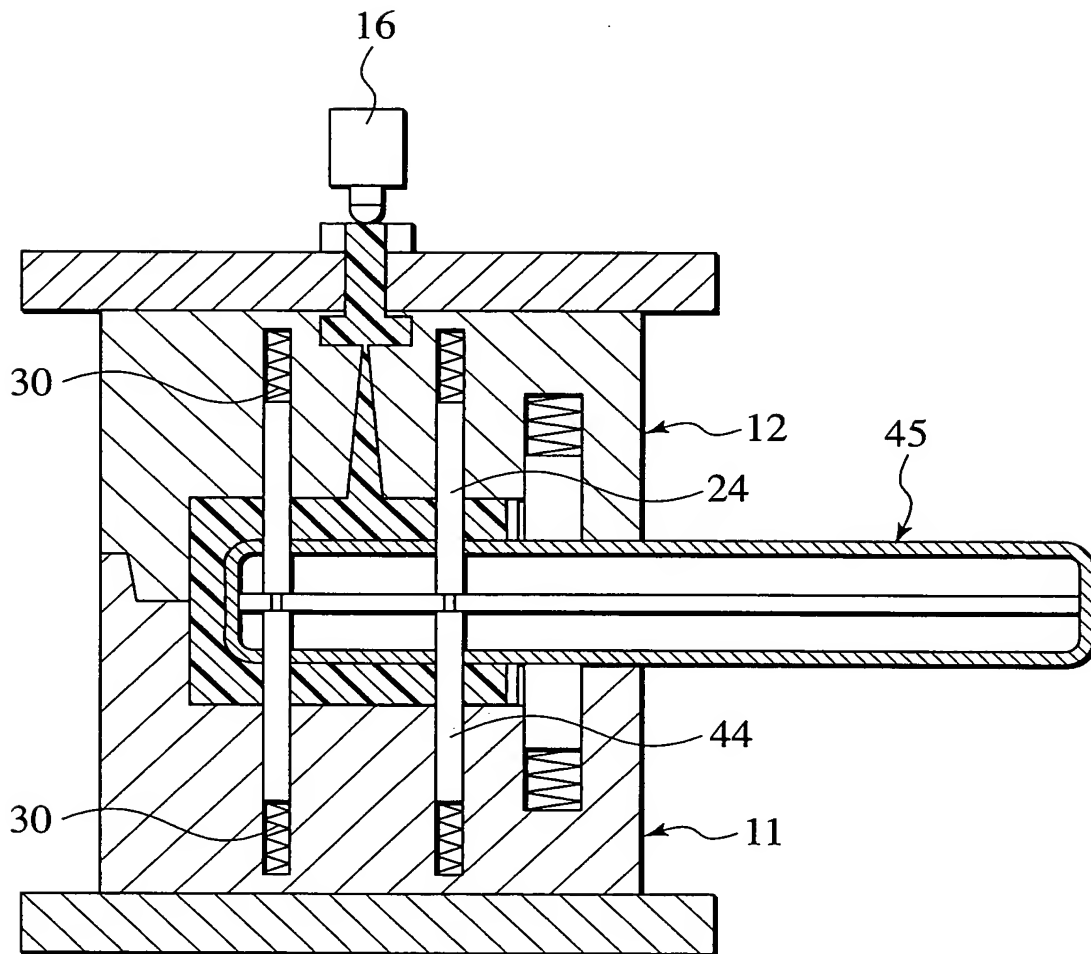


FIG.10



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FIG.11



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FIG.12

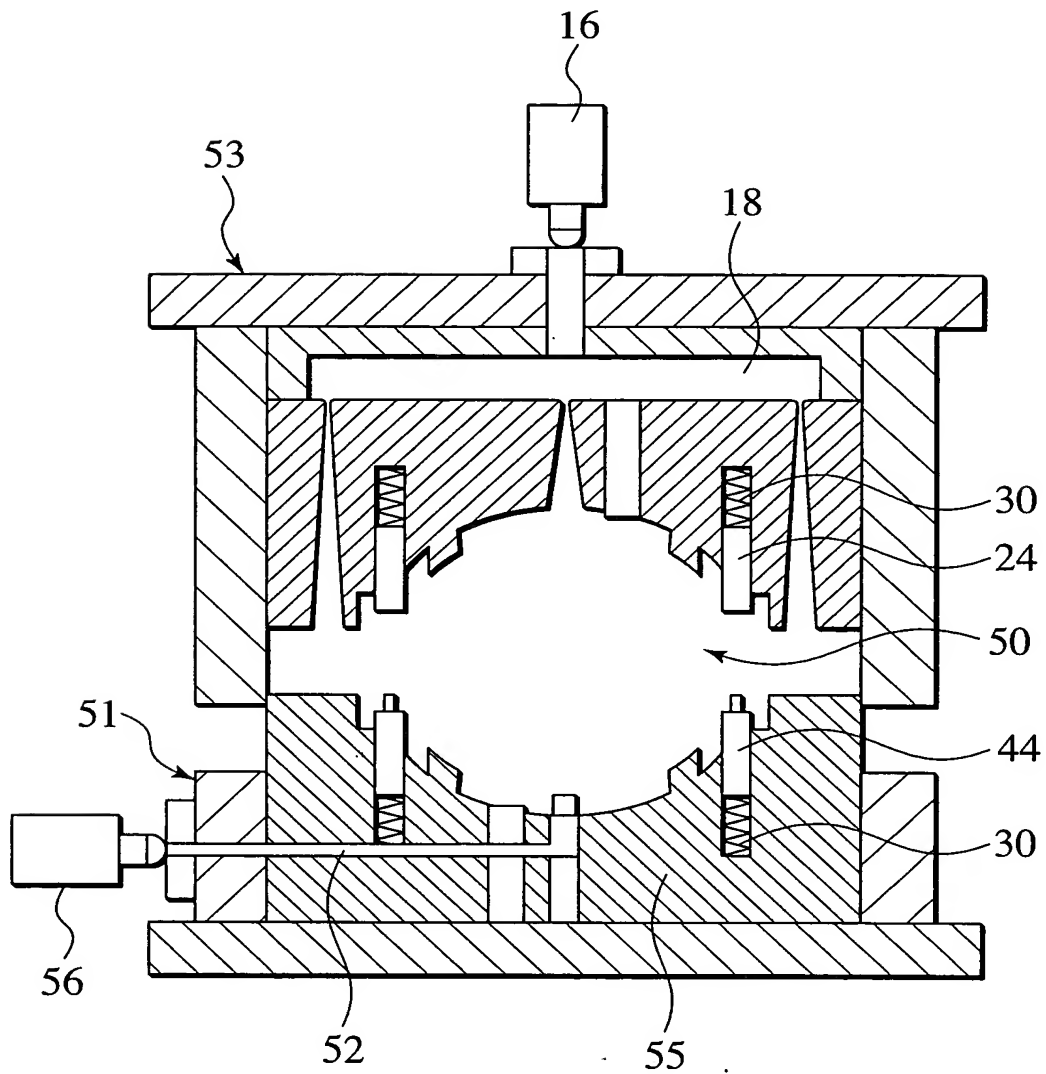




FIG.14

